

## 62mm Half Bridge IGBT Module

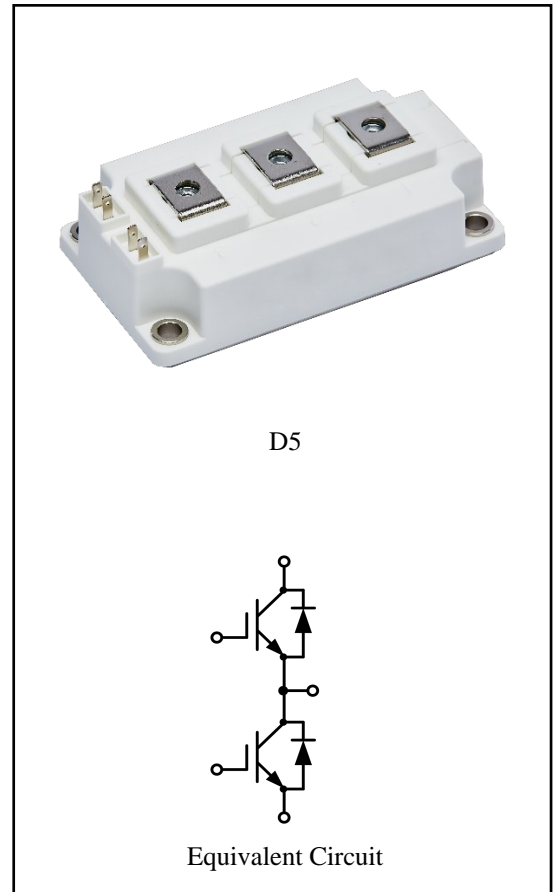
$V_{CES}=1200V$ ,  $I_{C\ nom}=300A/I_{CRM}=600A$

### Features :

- 1200V Trench /Field Stop process
- Low switching losses
- $V_{cesat}$  has a positive temperature coefficient

### Applications:

- Inverter welding machine
- induction heating
- high-frequency switch power supply
- inverter



## IGBT, Inverter

### Maximum Ratings

Parameter	Conditions	Symbol	Value	Unit
Collector-Emitter voltage	$T_{vj}=25^{\circ}C$	$V_{CES}$	1200	V
Continuous DC collector current	$T_C=100^{\circ}C, T_{vj\ max}=175^{\circ}C$	$I_{C\ nom}$	300	A
Repetitive peak collector current	$t_p=1\ ms$	$I_{CRM}$	600	A
Total power dissipation	$T_C = 25^{\circ}C, T_{vj\ max} = 175^{\circ}C$	$P_{tot}$	1250	W
Gate emitter voltage		$V_{GE}$	$\pm 20$	V

## Characteristic Values

Parameter	Conditions	Symbol	Value			Unit	
			Min.	Typ.	Max.		
Collector-Emitter saturation voltage	$V_{GE}=15V, I_C=300A$	$T_{vj}=25^{\circ}C$		2.10	2.65	V	
	$V_{GE}=15V, I_C=300A$	$T_{vj}=125^{\circ}C$		2.50			
	$V_{GE}=15V, I_C=300A$	$T_{vj}=150^{\circ}C$		2.58			
Gate-Emitter threshold voltage	$I_C = 8mA, V_{GE}= V_{CE}$	$T_{vj}=25^{\circ}C$	$V_{GE(th)}$	5.50	6.10	6.70	
Gate charge	$V_{GE}=-15V...+15V$		$Q_G$	1.52		$\mu C$	
Internal gate resistor	$T_{vj}=25^{\circ}C$		$R_{Gint}$	3.48		$\Omega$	
Input capacitance	$f=1\text{ MHz}, V_{CE}=25\text{ V}, V_{GE}=0\text{ V}$	$T_{vj}=25^{\circ}C$	$C_{ies}$	27.38		nF	
Reverse transfer capacitance			$C_{res}$	0.21			
Collector-emitter cut-off current	$V_{CE}=1200V, V_{GE}= 0\text{ V}$	$T_{vj}=25^{\circ}C$	$I_{CES}$		2	mA	
Gate-emitter leakage current	$V_{CE}=0\text{ V}, V_{GE}= 20\text{ V}$	$T_{vj}=25^{\circ}C$	$I_{GES}$		200	nA	
Turn-on delay time	$I_C=300A, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=3.3\Omega$ (inductive load)	$T_{vj}=25^{\circ}C$	$t_{don}$		350		
		$T_{vj}=125^{\circ}C$			362		
		$T_{vj}=150^{\circ}C$			363		
Rise time	$I_C=300A, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=3.3\Omega$ (inductive load)	$T_{vj}=25^{\circ}C$	$t_r$		87	ns	
		$T_{vj}=125^{\circ}C$			99		
		$T_{vj}=150^{\circ}C$			96		
Turn-off delay time	$I_C=300A, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=3.3\Omega$ (inductive load)	$T_{vj}=25^{\circ}C$	$t_{doff}$		227		
		$T_{vj}=125^{\circ}C$			272		
		$T_{vj}=150^{\circ}C$			281		
Fall time	$I_C=300A, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=3.3\Omega$ (inductive load)	$T_{vj}=25^{\circ}C$	$t_f$		60		
		$T_{vj}=125^{\circ}C$			94		
		$T_{vj}=150^{\circ}C$			96		
Turn-on energy loss per pulse	$I_C=300A, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=3.3\Omega$ $di/dt = 2477A/\mu s$ ( $T_{vj} =$ 150°C) (inductive load)	$T_{vj}=25^{\circ}C$	$E_{on}$		25.31	mJ	
		$T_{vj}=125^{\circ}C$			40.84		
		$T_{vj}=150^{\circ}C$			45.26		
Turn-off energy loss per pulse	$I_C=300A, V_{CE}=600\text{ V}$ $V_{GE}=\pm 15\text{ V}, R_G=3.3\Omega$ $dv/dt=8706V/\mu s$ ( $T_{vj} =$ 150°C) (inductive load)	$T_{vj}=25^{\circ}C$	$E_{off}$		9.88		
		$T_{vj}=125^{\circ}C$			14.3		
		$T_{vj}=150^{\circ}C$			15,87		
Thermal resistance, junction to case	per IGBT		$R_{thJC}$		0.12	K/W	
Temperature under switching conditions			$T_{vj\ op}$	-40	150	$^{\circ}C$	

## Diode, Inverter

### Maximum Ratings

Parameter	Conditions	Symbol	Value	Unit
Repetitive peak reverse voltage	$T_{vj}=25^{\circ}\text{C}$	$V_{RRM}$	1200	V
Continuous DC forward current		$I_F$	300	A
Repetitive peak forward current	$t_p=1\text{ms}$	$I_{FRM}$	600	A
$I^2t$ -value	$t_p=10\text{ms}$ , $\sin 180^{\circ}$ , $T_j=125^{\circ}\text{C}$	$I^2t$	34000	$\text{A}^2\text{S}$

### Characteristic Values

Parameter	Conditions	Symbol	Value			Unit
			Min.	Typ.	Max.	
Forward voltage	$I_F=300\text{A}$ $T_{vj}=25^{\circ}\text{C}$ $I_F=300\text{A}$ $T_{vj}=125^{\circ}\text{C}$ $I_F=300\text{A}$ $T_{vj}=150^{\circ}\text{C}$	$V_F$		2.08 1.74 1.66	2.55	V
Peak reverse recovery current	$I_F=300\text{A}$ , $T_{vj}=25^{\circ}\text{C}$ $-di_F/dt=2477\text{A}/\mu\text{s}(T_{vj}=150^{\circ}\text{C})$ $T_{vj}=125^{\circ}\text{C}$ $V_R=600\text{V}$ , $V_{GE}=-15\text{V}$ $T_{vj}=150^{\circ}\text{C}$	$I_{RM}$		122 224 243		A
Recovered charge	$I_F=300\text{A}$ , $T_{vj}=25^{\circ}\text{C}$ $-di_F/dt=2477\text{A}/\mu\text{s}(T_{vj}=150^{\circ}\text{C})$ $T_{vj}=125^{\circ}\text{C}$ $V_R=600\text{V}$ , $V_{GE}=-15\text{V}$ $T_{vj}=150^{\circ}\text{C}$	$Q_r$		18.96 50.12 60.12		$\mu\text{C}$
Reverse recovered energy	$I_F=300\text{A}$ , $T_{vj}=25^{\circ}\text{C}$ $-di_F/dt=2477\text{A}/\mu\text{s}(T_{vj}=150^{\circ}\text{C})$ $T_{vj}=125^{\circ}\text{C}$ $V_R=600\text{V}$ , $V_{GE}=-15\text{V}$ $T_{vj}=150^{\circ}\text{C}$	$E_{rec}$		7.05 17. 9121.		mJ
Thermal resistance, junction to case	per diode	$R_{thJC}$		72	0.23	K/W
Temperature under switching conditions		$T_{vj\text{ op}}$	-40		150	$^{\circ}\text{C}$

## Module

Parameter	Conditions	Symbol	Value			Unit
Isolation test voltage	RMS, $f=50\text{Hz}$ , $t=1\text{min}$	$V_{ISOL}$	4000			V
Internal isolation			$\text{Al}_2\text{O}_3$			
Storage temperature		$T_{stg}$	-40		125	$^{\circ}\text{C}$
Mounting torque for modul mounting		M	3.0		6.0	Nm
Terminal Connection Torque		M	2.5		5.0	Nm
Weight		W	313			g

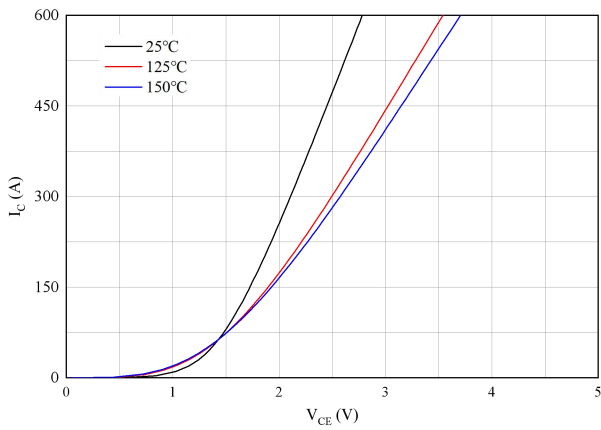


Fig 1. Typical output characteristics ( $V_{GE}=15V$ )

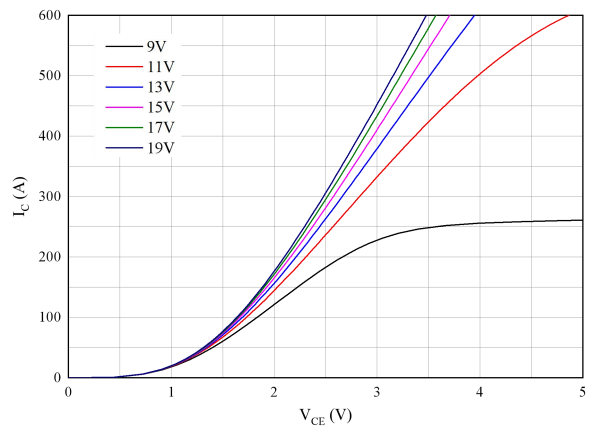


Fig 2. Typical output characteristics ( $T_{vj}=150^{\circ}C$ )

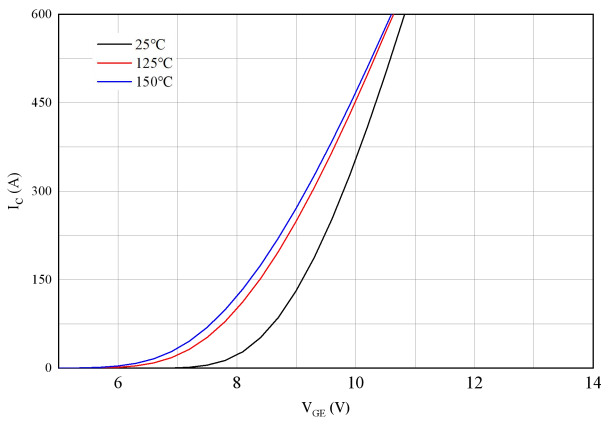


Fig3. Typical transfer characteristic( $V_{CE}=20V$ )

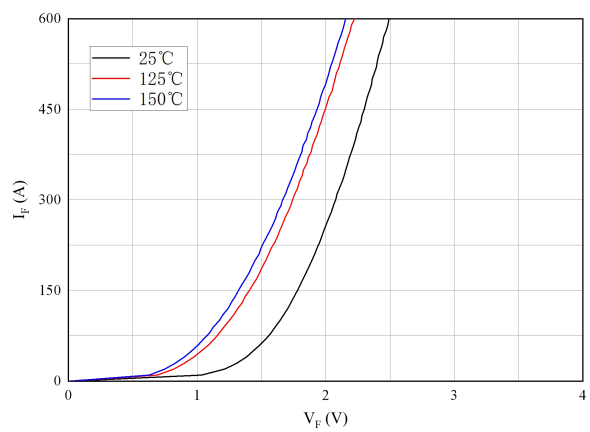


Fig 4. Forward characteristic of Diode

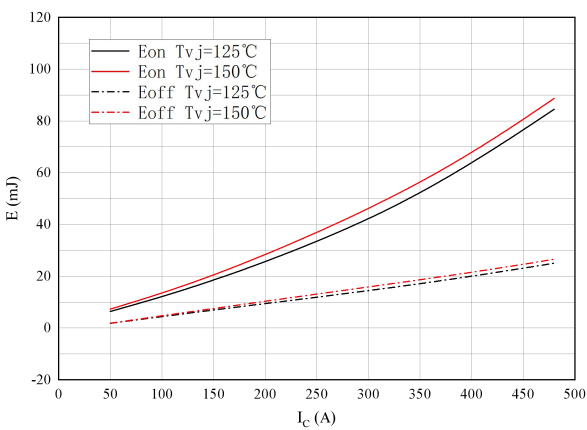


Fig5. Switching losses of IGBT  
 $V_{GE}=\pm 15V$ ,  $R_{Gon}=3.3\Omega$ ,  $R_{Goff}=3.3\Omega$ ,  $V_{CE}=600V$

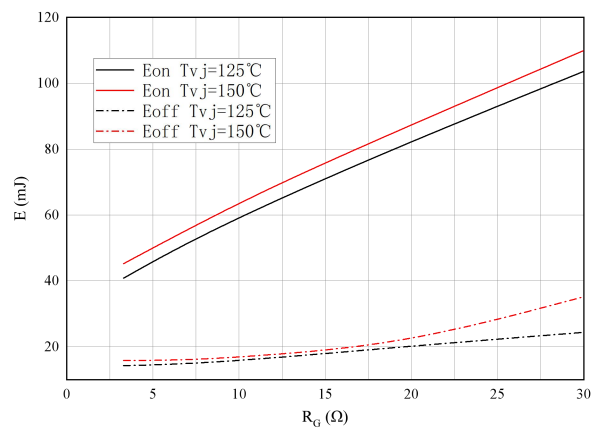
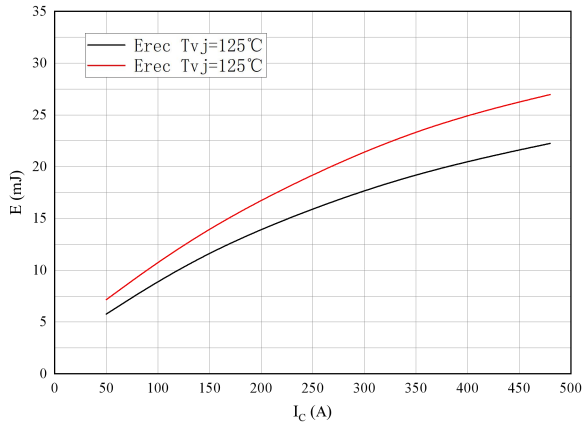
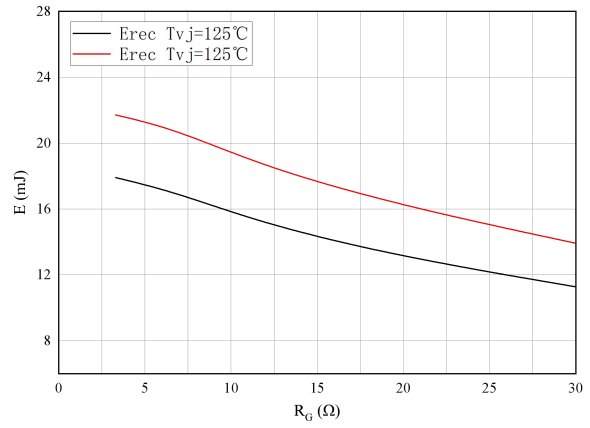


Fig 6. Switching losses of IGBT  
 $V_{GE}=\pm 15V$ ,  $I_C=300A$ ,  $V_{CE}=600V$



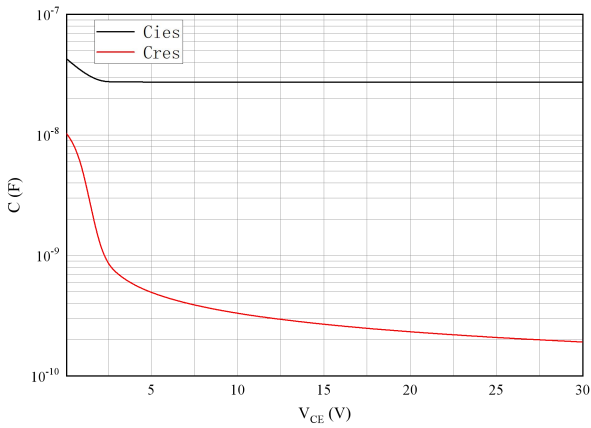
**Fig7. Switching losses of Diode**

$R_{Gon}=3.3\Omega, V_{CE}=600V$

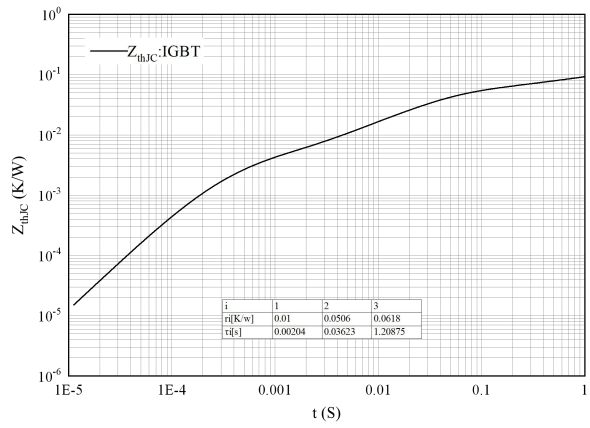


**Fig 8. Switching losses of Diode**

$I_F=300A, V_{CE}=600V$

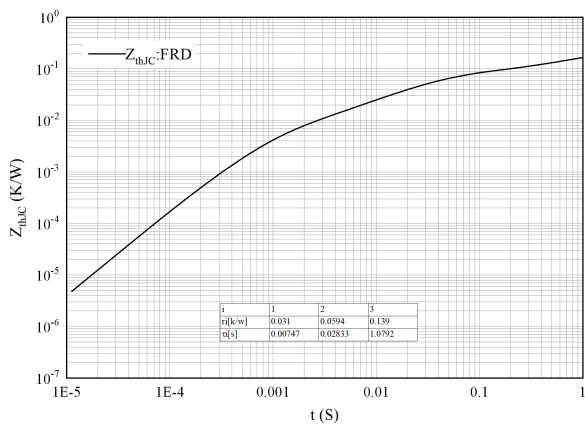


**Fig 9. Capacitance characteristic**



**Fig 10. Transient thermal impedance IGBT, Inverter**

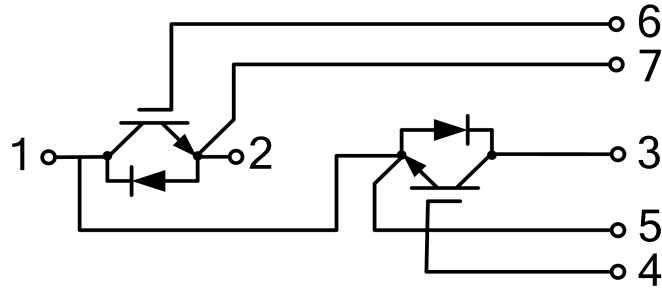
$Z_{thJC}=f(t)$



**Fig 11. Transient thermal impedance FRD , Inverter**

$Z_{thJC}=f(t)$

**Circuit diagram**



**Package outlines**

